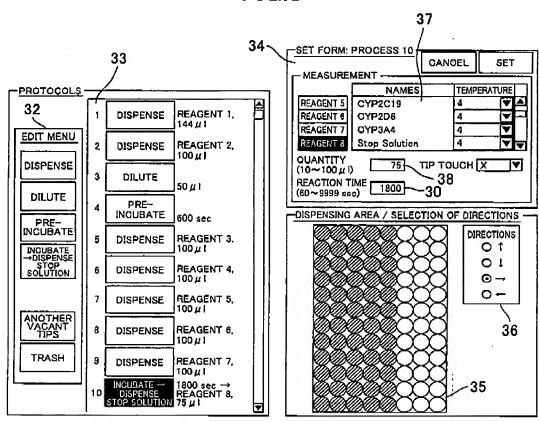


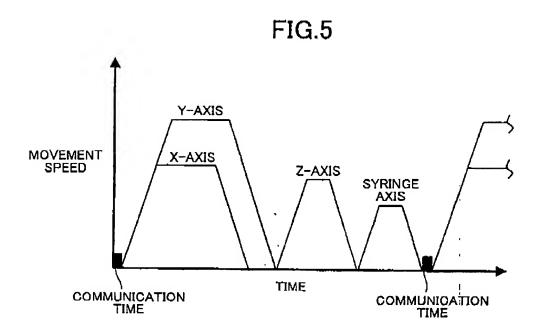
FIG.3



``

TIMER A	TIMER 1
TIMER B	TIMER 2
TIMER C	TIMER 3
TIMER D	TIMER 4
TIMER E	TIMER 5
TIMER F	TIMER 6
TIMER G	TIMER 7
TIMER H	TIMER 8
	TIMER 9
	TIMER 10
	TIMER 11
	TIMER 12
	TIMER B TIMER C TIMER D TIMER E TIMER F TIMER G

FIG.4 **START 40** INPUT PROCESSES SIMULATION OF OPERATION TIME 42~ OPERATION POSSIBLE NO 45 TYES OK **ALARM END**



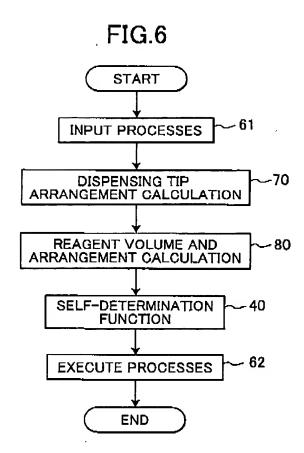


FIG.7

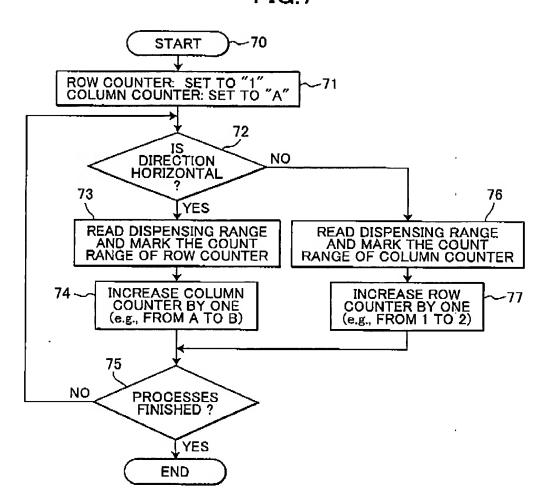


FIG.8

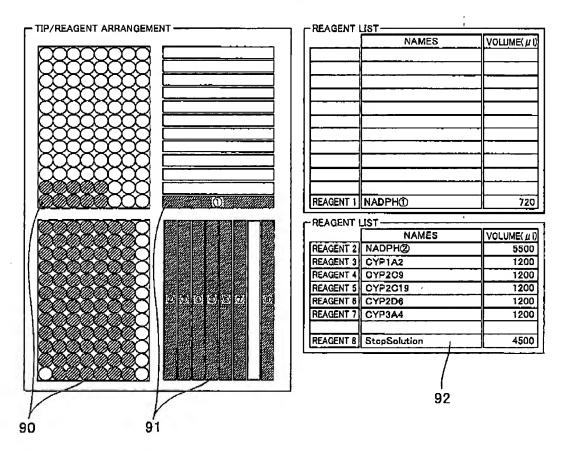


FIG.9

PROCESS NUMBER	PROCESS NAME	PROCESS (CONDITIONS)	TIME REQUIRED (SECONDS)
1	DISPENSE	ROW 1 COLUMNS A TO E DISPENSE 144 # I REAGENT 1 IN ↑ DIRECTION	62
2	DISPENSE	FROM COLUMN A ROWS 2 TO 12 TO COLUMN E DISPENSE 100 µ I REAGENT 2 IN → DIRECTION	178
3	DILUTE	PIPETTING 5 TIMES FROM ROW 1 COLUMNS A TO E TO ROW 8 DILUTING DISPENSE 50 µ I IN ↑ DIRECTION	117
4	INCUBATE	AT 37°C FOR 10 MINUTES	600
5	DISPENSE	COLUMN A ROWS 1 TO 12 DISPENSE 100 µ I REAGENT 3 IN → DIRECTION	50
6	DISPENSE	COLUMN B ROWS 1 TO 12 DISPENSE 100 μ I REAGENT 4 IN → DIRECTION	50
7	DISPENSE	COLUMN C ROWS 1 TO 12 DISPENSE 100 µ I REAGENT 5 IN → DIRECTION	50
8	DISPENSE	COLUMN D ROWS 1 TO 12 DISPENSE 100 µ I REAGENT 6 IN → DIRECTION	50
9	DISPENSE	COLUMN E ROWS 1 TO 12 DISPENSE 100 µ I REAGENT 7 IN → DIRECTION	50
	INCUBATE →	INCUBATE AT 37°C TIME TO DISPENSING STOP SOLUTION 30 MINUTES	1800
10	DISPENSE STOP SOLUTION	FROM COLUMN A ROWS 1 TO 12 TO COLUMN E DISPENSE 75 μ I REAGENT 8 IN \rightarrow DIRECTION	220